

Hardeners

RZ Series Hardeners

Product Description

Yellow resistant hardeners to be added into 2K products to generate the chemical reaction between the hardener and acrylic resin. Differ from ranges of temperatures and solid contents.

RZ-H68, RZ-H78, RZ-H88 are 2:1 universal hardener for RZ-CC100, RZ-CC200, RZ-CC500, RZ-CC600-30 Clear coat. RZ-H69, RZ-H79, RZ-H89 are 4:1 universal hardener for RZ-CC100, RZ-CC200, RZ-CC500, RZ-CC600 Clear coat. H650 fast hardener for HR208 2:1 MAXGLOSS Clear coat. H750 standard hardener for HR208 2:1 MAXGLOSS Clear coat.

For 2K Topcoats & Clears:

	5°C - 15°C	15°C - 25°C	> 25°C
2:1 2K Topcoats&clear coat	RZ - H68 Hardener	RZ - H78 Hardener	RZ - H88 Hardener
4:1 Clear Coat	RZ - H69 Hardener	RZ - H79 Hardener	RZ - H89 Hardener
2:1 RZ - CC100 Clear	RZ - H61 Hardener	RZ - H71 Hardener	RZ - H81 Hardener
2:1 RZ - CC200 Clear	RZ - H62 Hardener	RZ - H72 Hardener	RZ - H82 Hardener
2:1 RZ - CC300 Clear	RZ - H63 Hardener	RZ - H73 Hardener	RZ - H83 Hardener
2:1 RZ - CC500 Clear	RZ - H68 Hardener	RZ - H78 Hardener	RZ - H88 Hardener
2:1 RZ - CC600 - 30 Clear	RZ - H68 Hardener	RZ - H78 Hardener	RZ - H88 Hardener

Note

For 2K Primers:

RZ - 961 hardener for RZ - 981 2K Primer Surfacer and RZ - 991 2K Fast Drying Primer

RZ - 964 - 20 hardener for RZ - 974 - 20 Epoxy Primer

Technical Characteritiscs

Color: transparent, yellow(RZ - 964 - 20) Shelf life: 12 months at 25°C

Pre-treatment

As specified in the TDS of the products in which RZ Hardeners are being used.

Mixing Ratio

Potlife

Application

Drying

Further Treatment

Mix the 2K products with hardener and thinner as specified in the TDS.
Stir well before use.

RZ - 981	100 (vol)	100 g	RZ - 991	100 (vol)	100 g
RZ - 961	25 (vol)	20 g	RZ - 961	25 (vol)	20 g
RZ - T50	50 - 60 (vol)	30 - 35 g	RZ - T50	35 - 40 (vol)	20 - 25 g
RZ - 974 - 20	100 (vol)	100 g	RZ - 2K Solids	100 (vol)	depending on colors
RZ - 964 - 20	25 (vol)	20 g	RZ - H78	50 (vol)	
RZ - 954	50 - 60 (vol)	35 - 40 g	RZ - T50	20 - 30 (vol)	

Please refer to the TDS of Clear Coats to get the corresponding mixing ratio.
Mix well and strain before application.

As specified in the TDS of the products in which RZ Hardeners are being used.

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Refinished panels can be recoated or mounted atier drying and - if required - cooling.

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. Youcan obtain the latest version of technical date sheet from our website at www.wonder-global.com or directly from your supplier.